

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
<INSERT COMPANY NAME HERE>. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
<INSERT COMPANY NAME HERE> IS  
PROHIBITED.

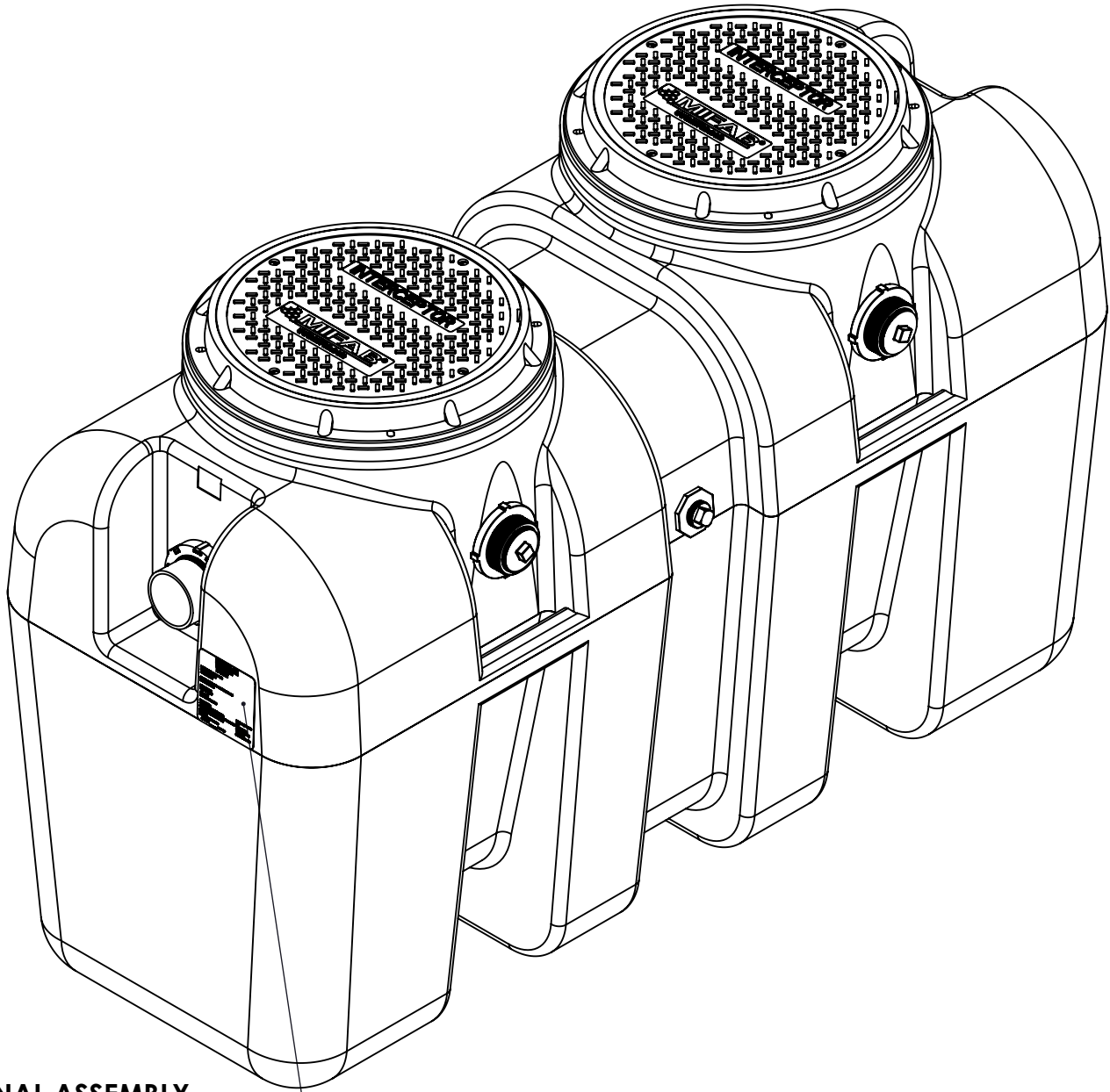
LASER/SHEAR:		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
BRAKE PRESS:		DIMENSIONS ARE IN INCHES		DRAWN	MM 7/3/18
WELDED BY:		TOLERANCES:		CHECKED	XX
CLEAN/PAINT:		FRACTIONAL $\pm 1/16$		ENG APPR.	
COMPLETED BY:		ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$		MFG APPR.	
REVIEWED BY:		TWO PLACE DECIMAL $\pm 0.015$		Q.A.	
NEXT ASSY	USED ON	THREE PLACE DECIMAL $\pm 0.010$		QUANTITY:	
APPLICATION		TYPICAL DRAFT ANGLE $2^\circ$			
		MATERIAL DESCRIPTION			
		SEE-BOM			
		FINISH PART#			
		CLEAN			
		DO NOT SCALE DRAWING			

			TITLE:		
100gpm HDPE OIL INT/1150lbs			OIL HOLD		
SIZE	DWG. NO.	REV			
C	BIG-1150-O				
SCALE: 1:6	WEIGHT:		SHEET 2 OF 4		



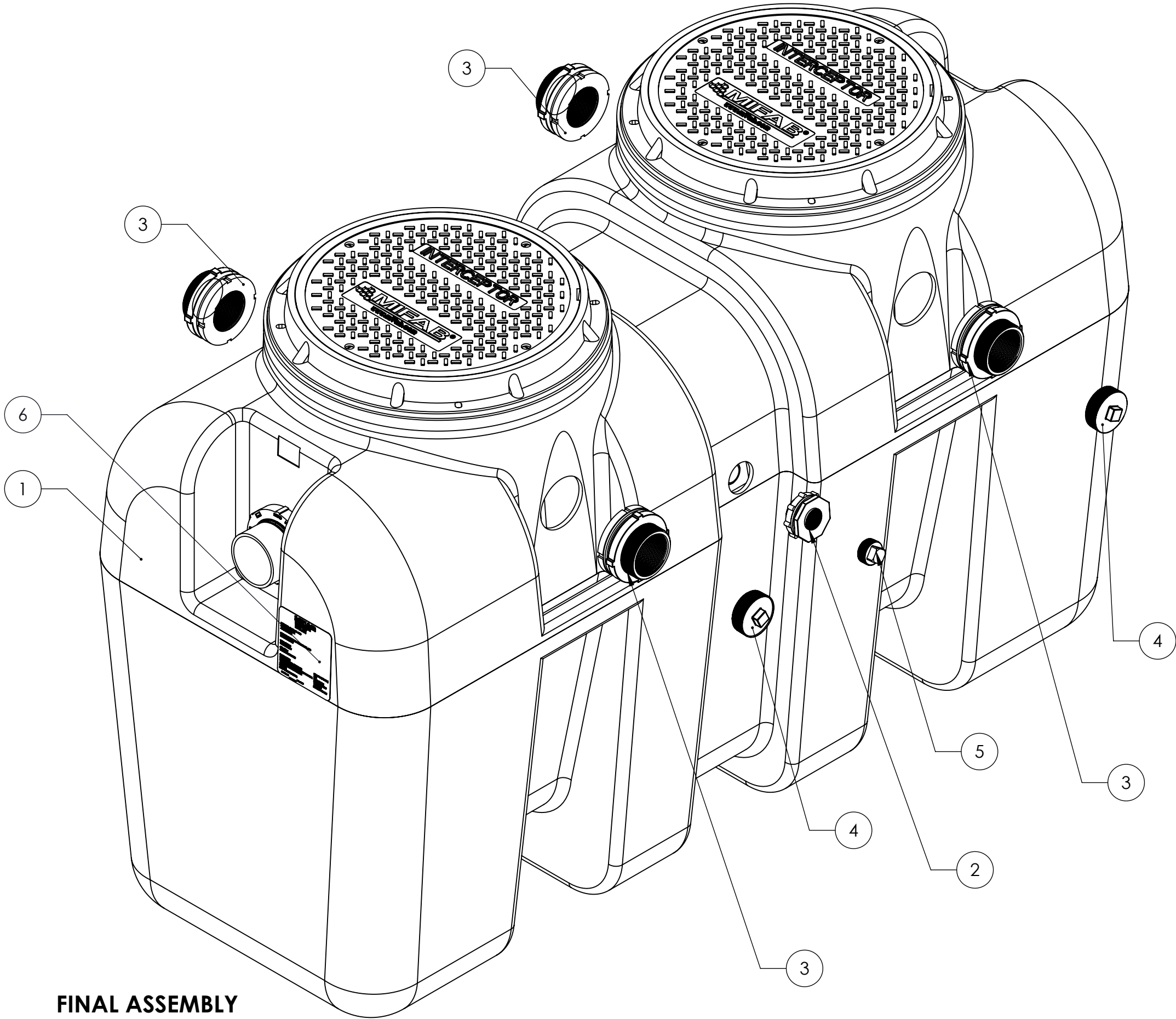
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	BIG-1150	100 GPM HDPE OIL INT./1150 LBS OIL HOLD CAPACITY	1
2	MI-G-PL-PF1.5	Bulkhead tank fitting (SlipJoint)	1
3	MI-G-PL-PF3	3" Bulkhead tank fitting	4
4	C1703-PLUG	3" NPT PVC SQ. HD. PLUG	2
5	C17015-PLUG	1.5" PVC NPT THREADED PLUG	1
6	XL-MI-O-PL-1150-LBL	XL-MI-O-PL PRODUCT PART NUMBER LBL	1

Ships with but packed seperately (in XL-MI-G-0-BOX)		
PART NUMBER	DESCRIPTION	QTY
H-1279	SLIP JOINT EXTENSION 1-1/2	1
H-1311	1.5" NPT FXM 90° PVC ELBOW	1
H-1388	1-1/2 Pipe Nipple	1



FINAL ASSEMBLY

PLACE CORRECT LABEL ON UNIT



FINAL ASSEMBLY  
SHOWN IN EXPLODED VIEW

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
<INSERT COMPANY NAME HERE>. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
<INSERT COMPANY NAME HERE> IS  
PROHIBITED.

LASER/SHEAR:		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
BRAKE PRESS:		DIMENSIONS ARE IN INCHES		DRAWN	MM 7/3/18
WELDED BY:		TOLERANCES:		CHECKED	XX
CLEAN/PAINT:		FRACTIONAL ±1/16		ENG APPR.	
COMPLETED BY:		ANGULAR: MACH ±1° BEND ±1°		MFG APPR.	
REVIEWED BY:		TWO PLACE DECIMAL ±.015		Q.A.	
		THREE PLACE DECIMAL ±.010		QUANTITY:	
		TYPICAL DRAFT ANGLE 2°			
		MATERIAL DESCRIPTION			
		SEE-BOM			
		FINISH PART#			
		CLEAN			
		DO NOT SCALE DRAWING			

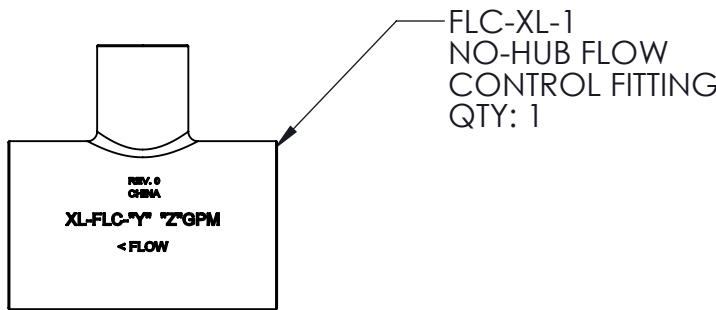
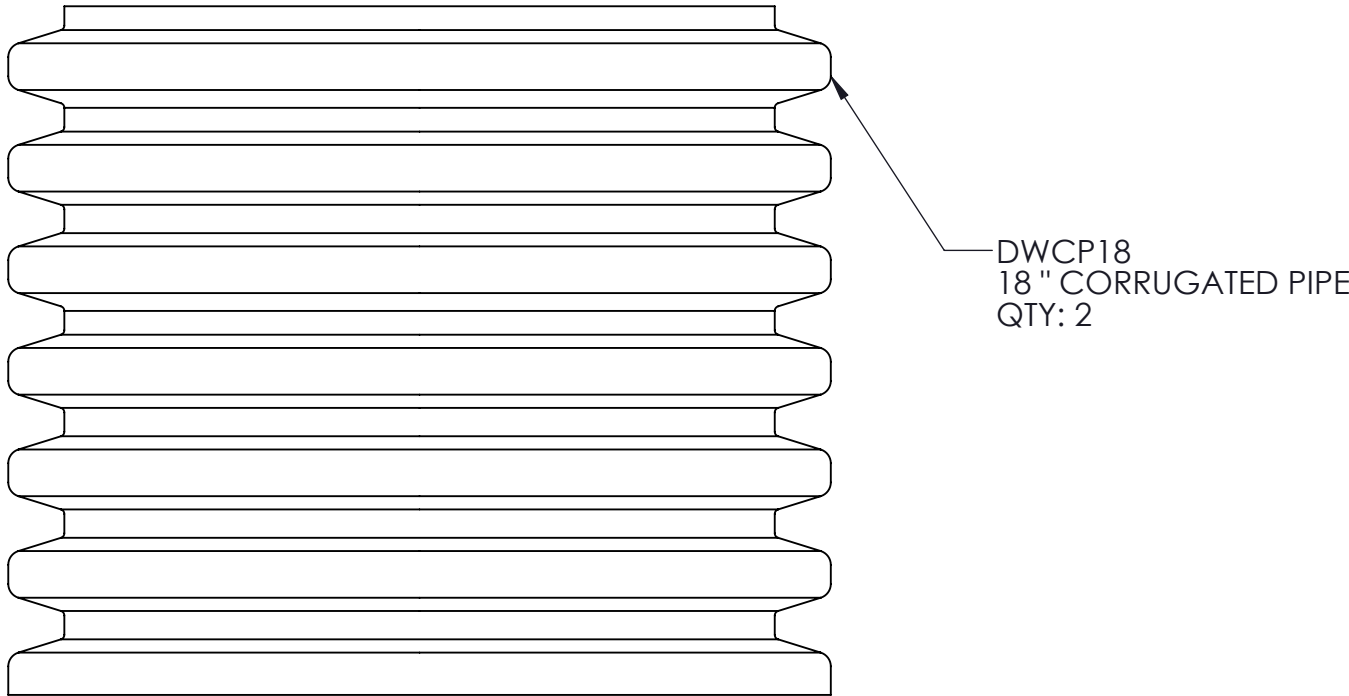
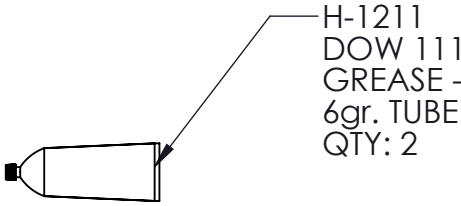
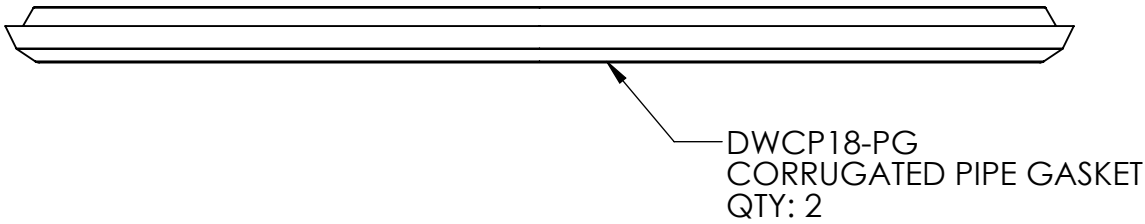
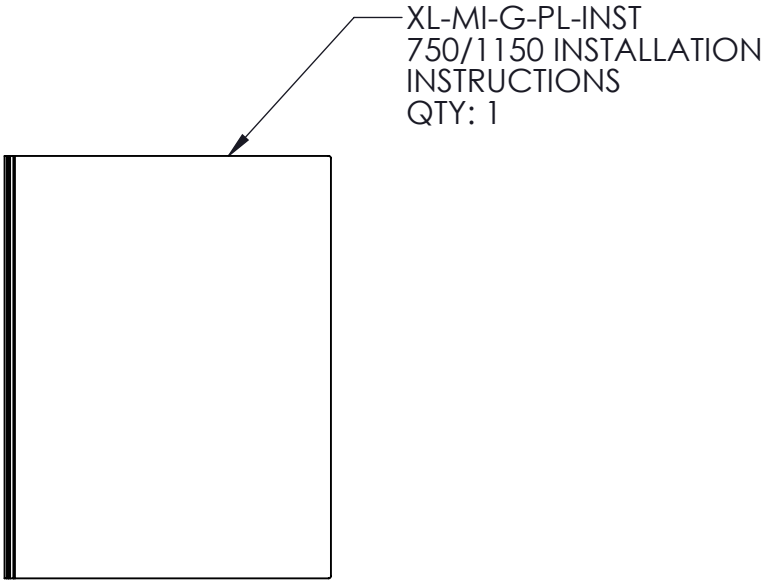
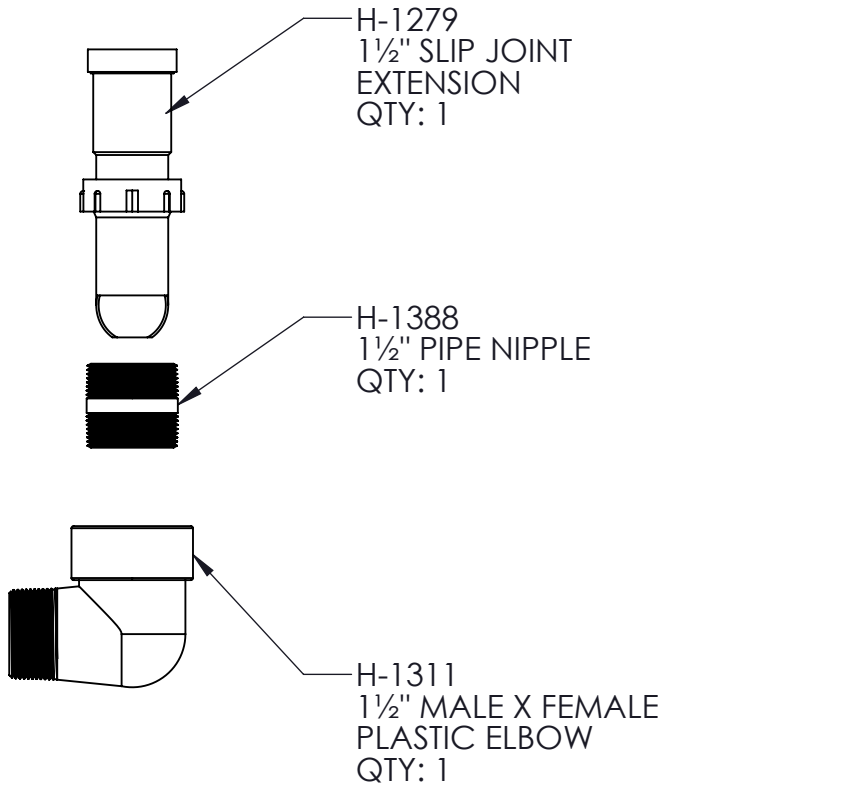
SEE-BOM




TITLE:  
100gpm HDPE OIL INT/1150lbs  
OIL HOLD

SIZE	DWG. NO.	REV
C	BIG-1150-O	
SCALE: 1:12	WEIGHT:	SHEET 3 OF 4

ITEMS SHIPPED IN BOXES



PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
MIFAB, INC. ANY REPRODUCTION IN  
PART OR AS A WHOLE WITHOUT THE  
WRITTEN PERMISSION OF MIFAB, INC. IS  
PROHIBITED.

LASER/SHEAR:		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 TITLE: SLIP JOINT ASSEMBLY
BRAKE PRESS:		DIMENSIONS ARE IN INCHES		DRAWN	MM 7/8/15	
WELDED BY:		TOLERANCES:		CHECKED	XX	
CLEAN/PAINT:		FRACTIONAL ±1/16		ENG APPR.		
COMPLETED BY:		ANGULAR: MACH ±1° BEND ±1°		MFG APPR.		
REVIEWED BY:		TWO PLACE DECIMAL ±.015		Q.A.		SEE-BOM
		THREE PLACE DECIMAL ±.010		QUANTITY:		
		TYPICAL DRAFT ANGLE 2°				
		MATERIAL DESCRIPTION				SCALE: 1:5 WEIGHT: SHEET 4 OF 4
		SEE-BOM				
		FINISH PART#				DWG. NO. MI-O-PL-SJ REV
		XX				
		DO NOT SCALE DRAWING				